

## Hedin Environmental Passive Mine Water Treatment Systems

System / Location	Year	Influent	Effluent	Design	Hedin Environmental Role	O&M
Woodlands, Allegheny County, PA	2013	5-10 gpm, acid 175, Al 24	pH 6.5, Al < 1 mg/L	Drainable LS Bed	Design, project management	Inspections, limestone rehab
Swamp, Clinton County, PA	2012	20-300 gpm, acid 430, Fe 74, Al 36, Mn 25	pH 7, Al and Fe <1, Mn 7	3 vertical flow ponds, 1 drainable limestone bed, two wetlands	Design, permitting, project management	Inspections, substrate rehab every 5-10 years, limestone rehab every 10 years
Scootac, Clinton County, PA	2010	75 gpm, acid 100, Al 10, Mn 25	pH 7, Al & Mn < 1 mg/L	Drainable LS Bed	Design, project management	Inspections; limestone rehab
Upper Latrobe, Westmoreland County, PA	2010	500 gpm, net alkaline, Fe 40 mg/L	pH 7, Fe <5 mg/L	3 aerobic ponds and constructed wetland	Design, permitting, project management	Inspections; iron removal every 10 years
Teerco, Seep B, Greene County, PA	2010	net acid, Fe 80 mg/L	pH 7, Fe <1 mg/L	ALD, aerobic pond, constructed wetlands	Design, permitting, and CO	Inspections; iron removal every 10 years
Wingfield Pines, Allegheny County, PA	2009	1,500 gpm, net alkaline, Fe 15	pH 8, Fe <1 mg/L	5 aerobic ponds and constructed wetland	Design, permitting, project management	Inspections; iron removal every 10 years
Duquesne Slag, Allegheny County, PA	2009	net acid, Fe 15 mg/L; Mn 3 mg/L	net alkaline, Fe and Mn < 1 mg/L	ALD, settling pond, 2 constructed wetlands	Conceptual design and oversight	Inspections; iron removal every 10 years
Filson 7, Clarion County, PA	2008	80 gpm, net acid 180, Fe 105	net alkaline, Fe 20 mg/L	3 ALDs and 2 settlings ponds	Design, project management	Inspections; iron removal every 10 years

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Bilger Run, Clearfield County, PA	2008	20 gpm, net acid 50, Fe 10	net alkaline, Fe <1 mg/L	ALD and existing settling pond	Design, permitting, project management	Inspections, pond elevation modifications
Glenraffan Creek	2008	84 gpm, alkaline, pH 7, Fe 12	pH 7-8, Fe < 3 mg/L	Aerobic settling pond	conceptual treatment design, permit review	Inspections, iron removal every 15 years
Teerco, Seep A, Greene County, PA	2007	pH 5-6, Fe 2-10 mg/L	pH 7-8, Fe and Mn < 1 mg/L	ALD and constructed wetland	Design, permitting, construction oversight	Inspections
Wilson Run, Westmoreland County, PA	2007	150-1200 gpm, net alkaline, Fe 30 mg/L	pH 7, Fe 1-5 mg/L Fe	Cleaned out and redesigned settling pond	Design, permitting, construction oversight, O&M Plan	Inspections, iron removal (every 15-20 years)
LC20D / Little Coon Run, Clarion County, PA	2007	55 gpm, acid 200 mg/L, Fe 110 mg/L	Fe<2 mg/L, pH 5-6	ALD, pond, wetland	Design, permitting, construction oversight, O&M Plan	Inspections, iron removal (every 15-20 years)
Marchand, Westmoreland County, PA	2007	1,800 gpm, net alkaline, pH 6.2, Fe 74 mg/L	Fe<1 mg/L, pH 7-8	Iron Oxide production ponds (6) and aerobic wetland	Design, permitting, construction oversight, O&M Plan	Inspections, iron removal in 2012
Middle Branch Redesign, Clinton County, PA	2007	50 gpm, acid 400 mg/L, pH 3, Al 50 mg/L, Fe 10mg/L	net alkaline, Fe and Al < 2 mg/L	Deep mine collection system, four VFPs, wetland	System redesign, construction oversight	Inspections, flow and water level adjustments
Lewis System, Sullivan County, PA	2006	75 gpm, acid 75 mg/L, Al 10 mg/L	pH 6-7, net alkaline, Al and Fe < 1 mg/L	Vertical flow pond	Design	Inspections

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Audenreid / Catawissa Creek, Schuylkill County, PA	2005	8,500 gpm, net acid 70 mg/L, Al 8 mg/L, Fe < 1 mg/L	Al < 3 mg/L total, < 1 mg/L dissolved	Three large self-flushing limestone tanks, 2 ponds	Developed conceptual design; reviewed plans and specs	Inspections, sludge removal
Robbins Hollow Complex, Clinton County, PA	2005	< 5 - 200 gpm, acidity 200-500; Al 40-80; Fe 1-60; Mn 10-15	variety of discharges; summed flow is pH 6-7 with Fe and Al < 1 mg/L	4 minisystems including an ALD, two OLDs, 4 VFPs, and ponds	Design, permitting, construction oversight, O&M Plan	Inspections, flushing
Mitchell Self-Flusher, Tioga County, PA	2005	40 gpm, acid 440 mg/L, Fe 10 mg/L, Al 30 mg/L	initially, pH 5-6 Fe and Al < 3 mg/L; declined to 50% effective after 6	Self-flushing limestone bed, settlign pond	Design, permitting, construction oversight, O&M Plan	Inspections
K&J Coal, Pond 23, Cambria County, PA	2005	75 gpm, pH 5, Al 2 mg/L, Mn 5 mg/L, Fe < 1 mg/L	net alkaline 40 mg/L, Al < 1 mg/L; Mn < 1 mg/L; Fe < 1 mg/L	VFPs (2), flush system, settling pond	Major Bond Forfeiture COA; managed technical components of passive treatment system design, construction oversight, and O&M Plan	Inspections, flushing of VFPs
K&J Coal, Pond 4, Cambria County, PA	2005	200 gpm, pH 4.5, Al 10 mg/L, Mn 40 mg/L, Fe < 1 mg/L	net alkaline 90 mg/L, Al < 1 mg/L; Mn < 1 mg/L; Fe < 1 mg/L	VFPs (2), flush system, settling pond and oxic LS bed		
K&J Coal, Pond P Site, Cambria County, PA	2005	150 gpm, pH 3.5, Al 15 mg/L, Mn 40 mg/L, Fe < 1 mg/L	net alkaline 40 mg/L, Al < 1 mg/L; Mn < 5 mg/L; Fe < 1 mg/L	VFPs (3), flush system, settling pond, wetland	Major Bond Forfeiture COA; managed technical components of passive treatment system design, construction oversight, and O&M Plan	Inspections, flushing of VFPs
K&J Coal, Gaber-Brown Site, Cambria County, PA	2004	200 gpm, pH 3.5, Al 25 mg/L, Mn 40 mg/L, Fe < 1 mg/L	net alkaline 50 mg/L, Al < 1 mg/L; Mn < 1 mg/L; Fe < 1 mg/L	VFPs (2), flush system, settling pond, oxic LS bed, wetland		
LERMD20 / Elk Run, Jefferson County, PA	2003/04	125 gpm, net acid 230 mg/L, Fe 15 mg/L, Al 12 mg/L	net alkalinity 100 mg/L, Fe < 1. Al < 1	Downflow compost bed, upflow LS bed with flushing, pond, wetland	Design, permitting, construction oversight, O&M Plan	Inspections, flushing

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Anna S Mine Complex, Tioga County, PA	2003	440 gpm, pH 3, Fe 10 mg/L, Al 10 mg/L	net alkaline, Fe < 1 mg/L, Al < 1 mg/L	VFPs (4), flush system, and polishing wetland	Conceptual design, construction oversight and project management	Regular flushing
Hunters Drift / Babb Creek, Tioga County, PA	2003	330 gpm, pH 3, Fe 50 mg/L, Al 25 mg/L	net alkaline, Fe < 1 mg/L, Al < 1 mg/L	VFPs (4), flush system, and polishing wetland	Conceptual design, construction oversight and project management	Regular flushing
Soberdash, Eastern Discharge, Somerset County, PA	2003	1 - 200 gpm; pH 3-4, Fe 10-50 mg/L, Al 1-10 mg/L	per PADEP, net alkaline with low metals under design conditons	Oxic limestone channel, oxic limestone bed	Conceptual design and plan review (with RAR Engineering)	Should be minimal but actual O&M unknown
Soberdash, MD1 and MD2, Somerset County, PA	2003	5-50 gpm, net acid, pH 5, 12-35 mg/L	per PADEP, net alkaline	ALD, pond, wetland	C design and plan review (with RAR Engineering)	Should be minimal but actual O&M unknown
Scrubgrass, Allegheny County, PA	2003	175 gpm, net alkaline, pH 6.0, 70 mg/L Fe	net alkaline, pH 6.5, Fe 30-40 mg/L	Two settling ponds with Maelstrom Oxidizer	System redesign and project management	Routine O&M handled by IOR
Ace Drilling, Site 26, Cambria County, PA	2002	20-100 gpm, net acid, pH 5, Fe 130 mg/L, Al 1-2 mg/L	net alkaline, Fe < 2 mg/L	ALD, reconfigured settling pond constructed wetland	Conceptual design and plan review (with Minetech, Inc.)	Routine flushing by watershed association
Ace Drilling, Site 26A, Cambria County, PA	2002	1-10 gpm, pH 3-4, Fe 130 mg/L, Al 9 mg/L	net alkaline, Fe and Al < 2 mg/L	VFP, reconfigured settling pond, oxic limestone bed	Conceptual design and plan review (with Minetech, Inc.)	Routine flushing by watershed association
JRU 88 and 89, Elk County, PA	2002	100 gpm, Fe 10 mg/L, Al 10 mg/L, net acid 125 mg/L	net alkalinity 60 mg/L, Fe < 1 mg/L, Al < 1 mg/L	Self-flushing LS, VFP, settling Pond, and aerobic wetland	Complete design and project management	Regular flushing

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Conifer East, Beaver Run, Jefferson County, PA	2001	10-50 gpm	net acid, pH 4, Fe 1-10 mg/L, Al 1-8 mg/L	Alkaline-amended wetland followed by oxic limestone bed	Complete design and project management	No routine O&M; some repairs due to flood and muskrat damage
Little Hefren/Toms Run, Cook Forest State Park, Clarion Co.	2001	15 gpm, net acid, pH 5.8, Fe mg/L Fe	Net alkaline, Fe 1-5 mg/L	ALD, settling pond and aerobic wetland	Complete design and project management	Periodic channel cleanout
Keystone Power Plant, Armstrong County, PA	2000	5-40 gpm, net acid, pH 3.5, Fe 40 mg/L, Al 6 mg/L	alkaline water with <2 mg/L Fe and Al	VFP and constructed wetland	Conceptual design and construction consultation	Reported to be minimal by client
Conifer West, Beaver Run, Jefferson County, Pa	1998	0-200 gpm, net acid, pH 4.4, Fe 30 mg/L, Al 2 mg/L	net alkaline with Fe and Al <1 for 4 years; variable effluent since 2003	ALD, settling ponds, and aerobic wetland	Complete design and project management	Periodic ALD flushing which has not occurred
C&K Pit 601 / Mill Creek, Jefferson County, PA	1997	80 gpm, net acid, pH 5.7, Fe 80 mg/L	net alkaline, Fe < 7 mg/L	ALD, reconfigured constructed wetland	Design of ALD and reconfigured system	To our knowledge, none
SR-101A / Slippery Rock Creek, Butler County, PA	1996	30 gpm, net acid, pH 5.5, Fe 90 mg/L	net alkaline, Fe 9 mg/L	ALD, settling pond and aerobic wetland	Conceptual design, project management	Negligible, periodic channel cleanouts
Delta Maust, Somerset County, PA (bond forfeiture COA)	1996	25-50 gpm, net acid, pH 3, Fe 23-34, Al 6-7	reported by PADEP to be net alkaline, Fe and Al < 2 mg/L	Two VFPs followed by aerobic wetland	System design (with CDS, Inc.)	Reported to be negligible by PADEP
SR 114D, Butler County, PA	1995	125 gpm, net acid, pH 5.8, Fe 40 mg/L	net alkaline with Fe 1-10;	ALD, settling pond and aerobic wetland	Conceptual design, construction oversight, project management	Periodic channel cleanout; one spillway renovation

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SR-114B, Butler County, PA	1995	40 gpm, net acid, pH 6.0, Fe 20 mg/L	net alkaline, Fe < 10	ALD and settling pond	Conceptual design, construction oversight, project management	None
Area 1 Passive System, Sequatchie County, TN	1995	200 gpm; net acid, pH 5.8, Fe 120 mg/L, Mn 40 mg/L	net alkaline discharge with Fe < 1	ALD, settling ponds, aerobic wetland	Conceptual design and construction consultation	None during first two years;